Work	Orde	er ID	56791
VVOIX		UI II	- JU/JI

March 10, 2010 9:55:18 AM



Page 1

Item ID:

D205-634-011

Accept

Setup Start

Revision ID:

Item Name: Skidtube

Start Date: 10/03/2010

Start Qty: 1.00 **Required Date: 26/03/2010**

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date: 10-3-10

Tooling:

Date:

Run

Qty

Start

Stop

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ **Work Center ID** Operation Description

Set Up/ **Run Hours**

Draw Number Draw Rev.

Plan

Code

Accept Qty

Reject Reject Number

Insp. Stamp

Draw Nbr

Revision Nbr

QC:

IIN D205-634

Rev F

100

Memo

0.00

0.00

17 10/5/03

Document Control

Photocopy bluefile &type labels per PPP D205-634-01 **CHG 007**

0.00

Packaging Packaging

110

Pick Kit

Memo

0.00

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

Dart	Aeros	pace	Ltd
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•									
		WC	RK ORDER CHANG	ES					
STEP	PRO	PROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date:		
						QA: N/C Closed: Date:			
		WORK ORDI	ER NON-CONFORM	ANCE (NC	R)				
STEP	Description of NC				Verifi	cation	Approval	Approval	
Section A		Chief Eng			ion C	Chief Eng	QC Inspector		
								,	
		:PAR #: Resolution: STED Description of NC	STEP PROCEDURE CHARGE PAR #: Fault Cates Resolution: Disposition WORK ORDI STEP Description of NC Section A Initial	STEP PROCEDURE CHANGE PAR #: Fault Category: Resolution: Disposition: WORK ORDER NON-CONFORM STEP Description of NC Section A Corrective Action Section A Corrective Action Description	PAR #: Fault Category: NCR: Yes Resolution: Disposition: QA: N/C (WORK ORDER NON-CONFORMANCE (NC STEP Description of NC Section A Initial Action Description Sign	STEP PROCEDURE CHANGE By Date :PAR #: Fault Category: NCR: Yes No DQ Resolution: Disposition: QA: N/C Closed: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	STEP PROCEDURE CHANGE By Date Qty	STEP PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr :PAR #: Fault Category: NCR: Yes No DQA: Date: Resolution: Disposition: QA: N/C Closed: Date: WORK ORDER NON-CONFORMANCE (NCR) STEP Description of NC	

NOTE: Date & initial all entries

Work Order ID 56791

March 10, 2010 9:55:18 AM

Required Date: 26/03/2010



Page 2

Item ID:

D205-634-011

Accept

Setup Start

Stop



Revision ID:

Start Date:

Item Name:

Skidtube

QC:

10/03/2010

Start Oty: 1.00

Rea'd Otv: 1.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Operation

Description

Date: Date:

Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date:

Draw

Rev.

Date:

Start Run



Sequence ID/

Work Center ID

130

Packaging

Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D205-634-011

Location

PPP rev

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Stop

Reject

Oty

Qty

Accept

Plan

Code

Reject Number

Insp. Stamp

NIONSH

Dart Aerospac	е	Ltd
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		— • ••								
W/O:			W	ORK ORDER CHANG	GES					
DATE	STEP	PRO	PROCEDURE CHANGE			Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	egory:	NCR:	Yes N	lo DQ /	\:	Date:	
			Disposition:							
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCR)				
DATE	STEP	Description of NC Section A	Initial Action Description			Sign & Date	Verification Section C		Approval Chief Eng	Approval QC Inspector
			Officer Eng	Chief Eng		Date				
								· · · · · · · · · · · · · · · · · · ·		
	,									
-1										

NOTE: Date & initial all entries

Work Order ID: 56791

Parent Item:

Comments:

D205-634-011

Parent Item Name:

Skidtube

IPP Rev:P \square 02.08.28 \square Removed QC5 from Step $5\square KJ\square$

IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verified by:

IPP Rev R 09.01.28 now chg 007 DSI9417 revB

EC verified by:

Start Date: 10/03/2010

Required Date: 26/03/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/
D205-634-041

Replacement Mfg/

Manufactured

Bin Primary No

Last

Route 110

Unit of Each

Qty on 4.0000

Remaining Qty 1.0000

57622

Date

Status.



Replacement Skidtube

Warehouse	Loc Oty	Loc Code	
Location			
Main Warehouse			
FG	. 4		
53908	1		
54894	1		
55168	1		
55169	1		

Saddle, D205-634-011 ()(7007

Manufactured

110

Each

5.0000

57963 Apof3

<u>Warehouse</u>	Loc Qty	Loc Code	
Location	·		
Main Warehouse			
PK	5		
52906	1		
56564	4		

Dart Aerospa	ace Ltd
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W/O:			WC	ORK ORDER CHANG	GES		1,1 1,1 <u>1,1 1</u>			
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
		·								
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _		
		Resolution: Disposition:								
NCR:		,	WORK ORD	ER NON-CONFORM	ANCE (NC	R)			The bloom of the b	
DATE	STEP	Description of NC	Corrective Action Section B			Verificati		n Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector	
,										
									-	

NOTE: Date & initial all entries